

## Technical Data Sheet

### Hifax TKC 2277X BLACK



Polypropylene Compounds

#### Product Description

Hifax TKC 2277X is a 15% talc filled PP copolymer with good processibility, good impact/stiffness balance, low shrinkage for painted automotive exterior applications. Product is available in black color, pellet form.

*This grade is not intended for medical, pharmaceutical, food and drinking water applications.*

<b>Application</b>	Exterior Automotive Applications
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Flow; Impact Modified; Low Shrinkage; Paintable

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	14	g/10 min	ISO 1133-1
Density, (23 °C)	1,0	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus, (23 °C, Tech. A)	1600	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C, 50 mm/min)	16	MPa	ISO 527-1, -2
Tensile Strain at Yield, (23 °C, 50 mm/min)	3,5	%	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	50	kJ/m <sup>2</sup>	ISO 179-1/1eA
(-30 °C)	5	kJ/m <sup>2</sup>	ISO 179-1/1eA
<b>Thermal</b>			
Vicat Softening Temperature, (A50)	125	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	100	°C	ISO 75B-1, -2